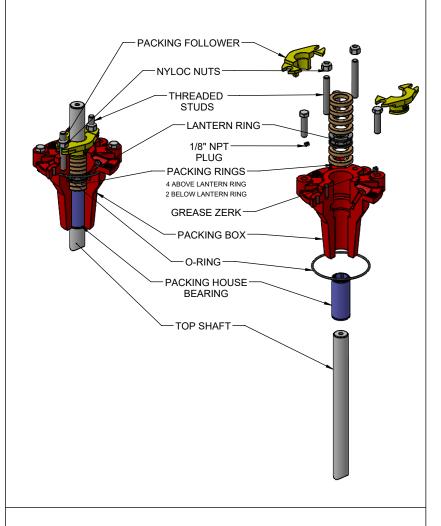
OPEN LINESHAFT OVERALL STICK DOWN SEE NOTE 1 **PACKING BOX ASSEMBLY** DISCHARGE HEAD TOP SHAFT COLUMN PIPE-SHAFT -COUPLING **COLUMN** COUPLING **STAINLESS SPIDER** SPIDER: **BEARING COLUMN** PIPE **BOWL SHAFT** SEE NOTE 3 8" (TYPICAL) SHAFT STICK UP SEE NOTE 2 PUMP END

PACKING BOX ASSEMBLY DETAIL



NOTES:

- 1. STICK DOWN IS MEASURED FROM THE TOP OF THE DISCHARGE HEAD TO THE TOP OF THE TOP SHAFT. TYPICALLY 4" WITH INTEGRITY PUMP AND MOTOR
- 2. MEASURED FROM WHERE THE COLUMN PIPE CONNECTS TO THE PUMP END. TYPICALLY 8" WITH INTEGRITY PUMP AND MOTOR
- 3. BOWL SHAFT IS TURNED DOWN (IF NEEDED) AT TOP TO MATCH NECESSARY LINE SHAFT.
- 4. COLORS ARE NOT REPRESENTIVE OF FINAL PRODUCT



DESCRIPTION:

OPEN LINE SHAFT VERTICAL TURBINE ASSEMBLY BREAKDOWN

DRW BY: JDA	CHK BY: RS	DRW DATE: 07/29/2024	 IEET: OF 1
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